

Lexan* 9034 Sheet

Product Datasheet

Description

Lexan* 9034 uncoated polycarbonate sheet is the standard grade of Lexan sheet for transparent protective glazing. High-impact Lexan 9034 sheet may be an excellent candidate for primary glazing, or on either side of existing glazing for economical protection against breakage or intrusion. A better insulator than glass, Lexan 9034 sheet may contribute to lower energy costs.

Typical Property Values ♦

Property	Test method	Unit	Value
Physical			
Specific Gravity	ASTM D792	—	1.20
Refractive Index @ 77°F	ASTM D542A	—	1.586
Light Transmission (Average), 1/8" disk	ASTM D1003	%	88
Rockwell Hardness	ASTM D785	—	M70
Abrasion Resistance, Taber Abrader, CS-17 wheel	ASTM D1044	mg/1,000 cycles	10
Water Absorption, Equilibrium, 24 hrs	ASTM D570	%	0.15
@ 73°F			0.35
@ 212°F			0.58
Mechanical			
Tensile Strength @ Yield	ASTM D638	psi	9,000
@ Ultimate			9,500
Tensile Modulus	ASTM D638	psi	345,000
Flexural Strength	ASTM D790	psi	13,500
Flexural Modulus	ASTM D790	psi	345,000
Flexural Endurance @ 1,800 cycles/min, 73°F, 50% RH	ASTM D671	psi	1,000
Compressive Strength	ASTM D695	psi	12,500
Compressive Modulus	ASTM D695	psi	345,000
Elongation	ASTM D638	%	110
Poisson's Ratio	—	—	0.37
Izod Impact Strength Notched @ 1/8"	ASTM D256A	ft-lbs/in	12-16
Unnotched @ 1/8"			60 (no failure)
Tensile Impact Strength, S-Type Specimen	ASTM 1822	ft-lbs/in ²	225-300
Shear Strength @ Yield	ASTM D732	psi	6,000
@ Ultimate			10,000
Shear Modulus	ASTM D732	psi	114,000
Deformation Under Load @ 4,000 psi	ASTM D621	%	
@ 73°F			0.2
@ 158°F			0.3

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♦ These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local GE - Plastics representative or the GE-Plastics Quality Services Department.



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Typical Property Values (continued)◆

Property	Test Method	Unit	Value
Thermal			
Coefficient of Thermal Expansion		ASTM D696	in/in/°F
Coefficient of Thermal Conductivity		ASTM C177	Btu•in/hr•ft ² •°F
Specific Heat @ 40°C			cal/gm/°C
Heat Deflection Temperature		ASTM D648	°F
@ 264 psi			270
@ 66 psi			280
Brittle Temperature		ASTM D746	°F
			-211
Flammability			
Horizontal Burn (Flame Spread) AEB		ASTM D635	in
			<1
Electrical			
Dielectric Constant		ASTM D150	—
@ 10 Hz			2.96
@ 60 Hz			3.17
Volume Resistivity		ASTM D257	ohm-cm
Power Factor		ASTM D150	
@ 60 Hz			0.0009
@ 1,000,000 Hz			
Arc Resistance		ASTM D495	sec
Stainless Steel Strip Electrodes			10-11
Tungsten Electrodes			120

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Americas:

GE
Plastics
Specialty Film & Sheet
One Plastics Avenue
Pittsfield, MA 01201
USA
Tel. (1) (413) 448 7110
Fax. (1) (413) 448 7506

Europe:

GE
Plastics
Specialty Film & Sheet
Plasticslaan 1
4612 PX Bergen op Zoom
The Netherlands
Tel. (31) (164) 292742
Fax. (31) (164) 291986

Pacific:

GE
Plastics
Specialty Film & Sheet
1468 Nanjin Road (W)
26th Floor, United Plaza
200040 Shanghai China
Tel. (86) 21 6288 1088
Fax. (86) 21 6288 0818

For more information call:

(800) 451-3147

Visit us online at:
www.geplastics.com

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